

91194_F_INSTALL AF PART # 91194 Rev B

ATTACHMENT 1

RECOMMENDATIONS WHERE REPLACEMENT OF AN EXISTING CBU IS REQUIRED ON AN EXISTING CONCRETE BASE

Existing concrete base (foundation pad) must meet the minimum standard depth requirement of 8 inches as defined in the <u>Site Preparation and Pedestal Installation Manual for Types I, II, II and IV for Metal CBU "F" Series.</u>

1. If existing ½ inch diameter expansion anchor bolts are firmly embedded in the concrete and not damaged or corroded, and the concrete foundation is not damaged, and the bolt hole pattern of the new box matches the installed anchor bolts, then reuse existing concrete base and anchor bolts.



Any unused, existing anchor bolts must be cut flush to the level of the concrete surface.

2. If the bolts are damaged but the concrete is not damaged, use recommended expansion anchor bolts as bolt replacements. Examples of concrete damage include cracking, spalling, or chipping of the concrete.

Expansion anchor bolts must be installed in accordance with the manufacturer's instructions. Replace the concrete if it is less than 6 ½ inches thick.

Recommended replacement expansion anchor bolts are as follows:

a. Hilti Kwik Bolt II (www.hilti.com) – ½ inch diameter x 5 ½ inches overall length

Galvanized

KB II 12-512, stainless steel

Ensure that the minimum embedment in concrete is at least 3 ½ inches

b. ITW Ramset Redhead Trubolt (<u>www.ramset-redhead.com</u>)

Galvanized, ½ inch diameter x 7 inches overall length

Ensure that the minimum embedment in concrete is at least 4 1/8 inches

c. Rawl Stud (www.rawl.com)

Galvanized, ½ inch diameter x 5 ½ inches overall length

Ensure that the minimum embedment in concrete is at least 4 inches

3. If concrete is damaged, replacement of foundation pad is required.